

# MINI COLOUR & CREATE

## **Colouring felt pen in 12 colours**

#### **Main features**

- 6 felt pens classic ink + 6 felt pens covering ink
- Conical nib : allows large and fine drawing

#### **Process and Controls**

- Assembling and injection process
- Filler extrusion

#### **Laboratory controls**

- Mileage , cap off time , washability on clothes and skin, drop leakage, oven leakage
- Ageing tests 23°C & 48°C

#### **Production controls**

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100 % of products
- 60 controls per statistical pick up : functional, dimensional, aspect

### **Product safety**

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independant lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA section 101, REACH - Annex XVII - part n°23)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)
- Product free from dangerous phthalates (DINP, DIDP, DEHP, DBP, DNOP & BBP)

Good shelf life 9,5 mm diameter 7,7 cm (without nib and plug)

0,9 g of ink







Washable ink on most clothes











Won't bend or retract

under pressure



#### Environment

- Water based ink
- **PVC** free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



# Polyethylene ventilated cap

Minimizes asphyxiation hazard for children

#### Corporate social compliance

- Made in Austria
- **Bic Group Code of Conduct** based on ILO conventions
- Auditing process with corrective action plan by an independent company